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EXHIBIT E

United States Patent [19] 4,014,995 [11] Juliano et al. Mar. 29, 1977 [45] [54] COSMETICS CONTAINING FINELY [58] Field of Search 424/69, 168, 364, 195 DIVIDED OAT FLOUR [56] References Cited [75] Inventors: Angelo L. Juliano, Chicago; Aaron Miller, Northbrook, both of Ill. UNITED STATES PATENTS [73] Assignee: The Quaker Oats Company, 1,550,026 8/1925 Goode 424/195 Chicago, Ill. 1,995,663 3/1935 Bollmann 424/69 2,436,818 3/1948 Musher 424/71 X [22] Filed: Apr. 7, 1975 [21] Appl. No.: 565,695 Primary Examiner—Leonard Schenkman Attorney, Agent, or Firm-Neuman, Williams, Anderson & Olson Related U.S. Application Data [63] Continuation of Ser. No. 398,651, Sept. 19, 1973, ABSTRACT [52] **U.S. Cl.** 424/63; 424/68; 424/69; 424/70; 424/71; 424/74; 424/195; 424/364 Improved cosmetic preparations are obtained by inclusion of a particular oat flour. [51] Int. Cl.² A61K 31/00; A61K 47/00 5 Claims, No Drawings

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COSMETICS CONTAINING FINELY DIVIDED OAT FLOUR

This is a continuation of application Ser. No. 398,651 filed Sept. 19, 1973, now abonadoned. The present 5 invention relates to improvements in cosmetic prepara-

A wide variety of cosmetic preparations are available, and the cosmetic industry is constantly striving to improve cosmetics from both functional and aesthetic 10 als usually alters the normal acid mantle of the skin, use standpoints.

Accordingly, it is a principal object of this invention to provide improvements in cosmetic formulations.

It is a particular object of the invention to provide liquid and/or solid containing cosmetic preparations 15 which also contain particulate solid material in a form desired for application to the skin.

The pesent invention involves the discovery that oat flour of a defined particle size can be advantageously incorporated in cosmetic formulations to impart vari- 20 ous desirable attributes such as, for example, absorbency, and to give a smooth feeling and look to the skin. The particulate oat flour possesses requisite adhesiveness so that it clings to the skin upon evaporation of volatile components of the cosmetic formulation.

The oat flour which has been found to be particularly useful in cosmetic preparations in accordance with this invention is a finely divided material having a particle size such that more than 98% passes through a 200 mesh screen (U.S. Sieve Series), and preferably at least 30 about 95% will pass through a 325 mesh screen. The flour is used in cosmetic formulations in amounts of from about 1 to 20% or more of the formulation by weight. This particulate oat flour can be characterized as forming colloidal dispersions in solvents and because 35 of this remains suspended in liquid vehicles for extended periods of time. This special oat flour is obtained by grinding oat flakes in conventional manner followed by air classification to obtin the desired particulate material. On a dry basis this oat flour is rela- 40 tively high in starch content (generally >70%) and lipid content (generally 7.6%) and relatively low in gum, ash (generally <2.5%) and fiber (generally <0.6%) and has a protein content generally of about 16% or less with the protein not being substantially 45 disrupted as would be the case if the flour were obtained by repeated grinding, screening or bolting oper-

The special oat flour can be used advantageously in a very broad range of cosmetic preparations. The oat 50 flour exhibits compatibility with the ionic and nonionic materials usually employed for emulsification purposes, it disperses readily in a variety of liquid solvents and undergoes hydration in water to which it imparts increases in apparent viscosity. In emulsion systems 55 containing a quantity of oil, the flour poses no processing problems, and results in cosmetic preparations which are eminently satisfactory from a cosmetic standpoint. The special oat flour can be successfully incorporated into such cosmetic preparations as hand 60 lotions and creams to create an aesthetically elegant system possessing the conditioning effects of protein and the emollient and moisturizing properties of hydrophobic lipid materials. The oat flour can be directly incorporated into the aqueous phase of such systems 65 prior to any heating operation, if any is required.

Moisturizing creams and lotions can be formulated with the oat flour, which functions along with other

lubricants and emollients to impart a soft, smooth residual feel to the skin. Night creams and lotions can be compounded with the special oat flour. These systems can be formulated to achieve pH values which approximate those of normal skin. Since the oat flour is compatible with various ingredients of cosmetic formultions, it is possible to design products having pH values of approximately 5.5 (approximate skin pH). Since washing with soaps or other alkaline cleansing materiof formulations designed to approximate the normal skin pH can help soothe a rough, dry, chapped epidermis. The physical presence of oat flour on the skin after evaporation of relatively volatile formulation ingredients, such as water or alcohols, provides a highly desirable skin feel.

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The use of oat flour in under-makeup moisturizing creams and lotions can provide these products with not only the desirable attributes of moisturizing, but the flour helps makeup of various types adhere to the surface of the skin. Since oat flour contains whole protein, which is a polymer-like material, it is postulated that this desirable attribute relates to this as well as other constituents in the flour. This means a reduced necessity for makeup to be reapplied during the course of the day. Furthermore, the flour, by virtue of its oil and water adsorption characteristics, helps keep the makeup from streaking or discoloring due to perspiration or oils which are found on the surface of the epidermal layer.

For the most part, cleansing lotions and creams are emulsion systems containing a quantity of oils which vary between 15 and 50% by weight. These systems are designed to remove many cosmetic preparations, such as lipstick, facial makeup and eye makeup, by virtue of solvent and emulsifying mechanisms. In some instances products are formulated so that they can be removed from the face after the cleansing operation by water. In other cases, these formulations must be tissued off after they have been used to remove various cosmetics. In any case, they provide a cleansing function which varies from that imparted by soap. These systems can be designed to approximate the pH of the normal epidermis, unlike most soaps which tend to be somewhat alkaline in response. Furthermore, these lotions and creams are less prone to emulsify and remove lipids normally found on the surface of the epidermal layer, thus defatting and possibly making the skin more prone to irritation.

Oat flour can be incorporated into cleansing lotions and creams not only to impart a skin conditioning effect by virtue of its protein content, but it offers moisturizing properties due to the presence of lipids. Cleansing creams and lotions not only offer bland effective removal of "make-ups," environmental residue, such as dust and dirt, but they offer an excellent method of lubricating and moisturizing dry skin. Oat flour can be incorporated into cleansing creams and lotions for the individual who finds this method of cleaning more acceptable than soap.

Oat flour in anhydrous bath oils enhances the positive attributes of lubricating, moisturizing and emolliency related to the oils, such as mineral oil, lanolin derivatives or fatty acids used in these products. Furthermore, the dermatological attributes inherent in the oat flour due to the protein and lipid content further supplements the effect of the anhydrous bath oil.

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Addition of this special oat flour, due to its emollient characteristics, aids in relieving skin irritation which may develop while not affecting the foam characteristic of the bath oils.

Massage lotions and creams can be designed to em- 5 body a number of useful attributes if oat flour is used as one of the formulation ingredients. The system can be designed so that the normal epidermal acid mantle is approximated. This can be achieved by using formulation ingredients, such as nonionic emulsifying agents, 10 which will permit the inclusion of substances used to maintain a hydrogen ion concentration relted to a pH of about 5.5. The use of oat flour in situations requiring this pH does not cause any formulation related compatibility problems.

Oat flour can also contribute to the stability of these emulsions by virtue of effect on the apparent viscosity of these systems as well as solubility characteristics. Oat flour appears to have hydrophilic (water loving) as well as lipophilic groups which are postulated to give 20 the flour value as an emulsifier. Obviously, the conditioning effects of protein can serve a role in enhancing the functional characteristics of massage related products. The presence of fat in the flour offers moisturizing effects.

The use of protein in shampoos and the marketing success of these products is well known. However, the so-called protein used in these products are usually hydrolyzed collagen which contains amino acids, polypeptides and other protein residues. In the case of oat 30 flour, the protein found in this material is unhydrolyzed and therefore whole. Oat flour contains lipids which is also true of the surface of the scalp. These lipids help impart a healthy luster to the hair fiber. Furthermore, they can lubricate the cuticle layer of the fiber so that 35 these cells will easily move past the cells from adjacent fibers, thus facilitating combing. Oat flour can be incorporated into shampoos without adversely affecting foam characteristics.

and liquids. In the case of liquids, these can be low to moderate in apparent viscosity. The oat flour is suitable for use in any of these products, however, the method of incorporating the material will vary. In the case of flour can be incorporated most simply by making an aqueous dispersion of the flour.

In the case of hair conditioners, the use of the oat flour is advantageous by virture of its protein and lipid ment, for those individuals whose hair has been damaged through the use of hair dyes, hair waving formulations, hot combs, tints and other procedures normally associated with damage to the cuticle or protein of the ifest itself as unsightly split ends, while damage to the protein of the fiber, being more serious, can manifest itself as hair breakage and loss. Treatments containing proteins and other lipid conditioners are often used in Usually a conditioner use is a palliative measure in that the problem is not usually corrected, but the fiber through the use of conditioning products continues to grow producing new undamaged fiber. Some investigasigned to measure the tensile strength of fibers, that hair conditioners containing protein can increase the strength of individual fibers. From an aesthetic stand-

point, the use of conditioners containing protein as well as substantiative agents such as specific cationic materials, can leave the hair more lusterous, manageable, softer and sometimes thicker appearing. The use of oat flour in formulas of this type provides whole protein derived from a "natural" source as well as lipids.

Hair sprays and setting aids contain for the most part high polymers as hair "holding" ingredients. Formulas containing these materials are designed by the formulator to offer various holding characteristics which will affect the hair by imparting a relatively stiff to soft natural curl. It is possible through the incorporation of various ingredients, such as plasticizers and neutralizing agents, in those systems containing carboxy func-15 tional group resins, to alter the firmness of the set while maintaining holding characteristics under adverse environmental conditions, such as high humidity. The use of oat flour as a resin modifier offers the formulator a material in hydroalcoholic systems which contains protein which serves to condition the hair as well as lipids which can help impart sheen. The natural origin of the flour, as well as its protein content, make it particularly well suited for products of this type.

Face masks are frequently used to help treat various undesirable epidermal related conditions. They can be used in the treatment of oily skin to impart lipid adsorbent effect. They are sometimes used to help suppress wrinkles by embodying an astringent effect. They are sometimes used to treat acne and other concomitant adolescent or hyperactive sebaceous gland related problems by incorporating antibacterial agents as well as auxiliary astringents such as aluminum phenolsulfonate. In addition to absorbing excess oils, this naturally derived flour with its protein content makes it particularly well suited in products of this type.

Cleansing scrubs vary widely in their form and functions. The scrub can take the form of a moderately viscous liquid containing a quantity of synthetic surface active material which is used to thoroughly cleanse the Shampoos can be formulated in the form of creams 40 skin. The cleansing effect in this case is due to the colloidal character, wetting emulsifying and dispersing effect of the surface active material. This type of product is suitable for "oily skin" but may cause epidermal irritation in some individuals. The use of oat flour in liquid shampoos of low to moderate viscosity, the oat 45 scrubs of this type can help reduce the epidermal defatting and possible concomitant irritation without sacrificing cleansing effectiveness. These scrubs can also contain various antibacterials, such as Hexachlorophene, for the purpose of eliminating various organisms content. Hair conditioners are normally used as a treat- 50 found on the surface of the skin. The use of these antibacterial agents can produce a source of additional epidermal irritation which is reduced through the inclusion of oat flour.

Cleansing scrubs can also take the form of dispersion hair fiber. Injury to the cuticle can and often does man- 55 of various insoluble solid materials such as almond meal in polyhydric alcohols such as glycerine or propylene glycol. These not only offer solvent (glycol) related cleaning, but the solid insoluble matter acts to gently massage the skin as well as enhance the cleansing proan attempt to obviate these undesirable conditions. 60 cess. The inclusion of oat flour in formulas based on the dispersion of various insoluble solid materials in polyhydric alcohols provides product attributes related to the protein and lipid content of the flour. The flour will assist in the skin cleansing operation by means of the tors have suggested, through the use of devices de- 65 residue removal effect created by massaging with the glycol dispersed oat flour.

Skin fresheners are, as the name implies, used to produce a refreshing and cooling sensation after a bath

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or shower or during the course of the day. Skin fresheners can function to assist in the removal of makeup by virtue of theirsolvent attributes in which capacity they also impart a cooling sensation and sometimes a skin tightening effect. Fresheners or toiletries such as after 5 shave lotions can also be used as vehicles for the application of fragrance, deodorant, astringent and lubricating characteristics to a number of areas of the body, hands and face. They can be applied in conjuction with daily personal care routines, such as bathing or shower- 10 ing. They can also be used during the course of the day to impart the attributes mentioned, as well as a cooling and refreshing effect.

It has heretofore been recognized that it would be highly desirable to incorporate talcum powder into skin 15 freshening compositions which involve a liquid vehicle, such as those containing alcohol or alcohol and water.

perse these materials so that when the freshener is used, the powder related ingredients will be unevenly applied. A non-uniform layer of the powder related materials is deposited and white areas of high concentrations are visible. Obviously, the aesthetics of such a situation are unacceptable. The use of special oat flour in products of this type enhances the functional attributes of the formulation, not only because of the protein and lipids therein, but also because of the smooth, velvety residual skin characteristics imparted after the solvents, such as water and alcohol, have evaporated.

The following numbered examples illustrate representative cosmetic formulations embodying the discovery of the present invention, their preparation and attributes. The special oat flour employed in these examples is the particulate oat flour as described heretofore.

EXAMPLE 1

PIGMENTED SYSTEMS SKIN TINT	CONDI ANION UNDER MA	UTES: MOISTURIZING THONING OIL/WATER IC SYSTEMS FOR USE AKEUP TO IMPART MORE TURAL SKIN TONE.
INGREDIENT		% W/W
1. Myvacet type 9-40 2. Stearic Acid (triple pressed) 3. Glyceryl Monostearate (non self emulsifiable) 4. Lanolin (cosmetic grade) 5. Mineral Oil (65/75 Saybolt) 6. Propylparaben 7. Methylparaben 8. Special Oat Flour 9. Deionized Water 10. Propylene Glycol 11. Titanium Dioxide 12. Red No. 2513 13. Ultra Blue 3585 14. Triethanolamine 15. Dowicil 200 16. Perfume	QS	0.25 3.5 1.7 2.0 8.0 0.1 1.5 100.00 3.0 2.0 0.9 0.2 1.0

This is because talcum powder absorbs moisture and leaves the skin soft and smooth to the touch.

Heretofore, attempts to incorporate talcum or related materials have met with serious formulation difficulties. Incorporation of talcum and related ingredients, such as magnesium silicate, calcium carbonate, tems usually result in sedimentation of these solids because of their poor hydration characteristics in the suspending vehicle. Even by using the so-called suspending or dispersing agents, such as high polymers or surface active materials, it is difficult to uniformly dis-

. COMPOUNDING PROCEDURE

Weigh No. 1 - No. 6 and heat, 70°-73° C., while stirring

continuously.

Weigh No. 7 - No. 10 and heat to 70°-73° C.; add this to the heated oil.

magnesium carbonte and/or zinc stearate in such sys- 45 Phase components (both phases should be at 70°-73°

Add No. 11, No. 12 and No. 13 and mix until uniformly dispersed.

Add No. 14, cool to 35°-40° C. and add No. 15 and No. 16. Fill at 25°-30° C.

PIGMENTED SYSTEMS SKIN TINT	CONI ANIONI SYSTEM I	BUTES: MOISTURIZING DITONING OIL/WATER C/NONIONIC EMULSION FOR USE UNDER MAKEUP RT MORE NATURAL SKIN TONE.
INGREDIENT		% W/W
1. Lantrol 2. Stearic Acid (triple pressed) 3. Polawax 4. Mineral Oil (65/75 Saybolt) 5. Propylparaben 6. Methylparaben 7. Special Oat Flour 8. Deionized Water 9. Propylene Olycol 10. Titanium Dioxide 11. Lo Micron Pink No. 2511 12. Yellow No. 2576 13. Red No. 2513 14. Dowied 200	QS	0.3 3.25 1.5 6.0 0.10 0.10 2.0 100.00 4.0 2.0 0.7 0.3 0.1

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EXAMPLE 2-continued

PIGMENTED SYSTEMS SKIN TINT	ATTRIBUTES: MOISTURIZING CONDITIONING OIL/WATER ANIONIC/NONIONIC EMULSION SYSTEM FOR USE UNDER MAKEUP TO IMPART MORE NATURAL SKIN TONE.
INGREDIENT	% W/W
15. Perfume 16. Triethanolamine	QS 1.0

COMPOUNDING PROCEDURE

Weigh the oil phase No. 1 - No. 5; commence stirring and heating.

Heat to 70°-73° C. Weigh No. 6, No. 7, No. 8 and No. 9 and heat while stirring to 70°-73° C. Add the "aqueous" phase to the oil phase. Continue stirring and add No. 10, No. 11, No. 12 and No. 13.

Stir until a uniform dispersion results. Add No. 16. 20 and add No. 11 and Cool to 35°-40° C. Add No. 14 and No. 15. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weigh phase A(No. 1 - No. 10) and begin heating and stirring. Heat to approximately 80° C. and mix until all waxes have melted. Prepare part B several hours in advance by adding No. 1 - No. 3 to No. 4 and processing by means of a roller will. Cool part A to 70°-73° C. and add No. 11 and part B (No. 12). Mix thoroughly

EXAMPLE 3

	EXAMPLE 3			
	PIGMENTED SYSTEMS LIPSTICK	FORMLY,	TES: APPLIES UNI- EMOLLIENT AND ING GOOD "SLIP".	
	INGREDIENT		% W/W	
A	1. Candelila Wax 2. Carnauba Wax 3. Caresin Wax 4. Emerwax 4226-0 5. Cetiol V 6. Mineral Oil (65/75 Saybolt) 7. Beeswax 8. Lanolin (Cosmetic Grade) 9. Ameriate P 10. Viscolan 11. Special Oat Flour 12. Pigments	ŌS	5.0 2.0 1.5 1.5 4.0 100.00 8.0 10.0 10.0 5.0 2.0 47.0	
	PIGMENT FORMULA INGREDIENT	PARTS B	Y WEIGHT	
В	Titanium Dioxide D&C Red No. 21	7. 1.	0 25	
	3. D&C Red No. 7 4. Castor Oil	l. 40.		

EX	AMPLE 4	•
PIGMENTED SYSTEMS LIPSTICK	ATTRIBU LUBRICT	TES: EXCELLENT SLIP TY, GOOD COVERAGE
INGREDIENT		% W/W
Candelia Wax Carnauba Wax Ozocerite Emerwax 4266-0 Cetiol V Mineral Oil (65/75 Saybolt)	•	5.00 2.00 1.50 1.50 4.00 5.00
A 7. Beeswax 8. Lanolin (Cosmetic Grade) 9. Castor Oil 10. Special Oat Flour 11. Color Pigments	QS	8.00 10.00 100.00 2.00 47.00
PIGMENT FORMULA		
INGREDIENT	PARTS E	Y WEIGHT
Titanium Dioxide D&C Red No. 19 B		.00 .25
3. D&C Red No. 21	f.	.50

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EXAMPLE 4-continued

4. Castor Oil 35.25

COMPOUNDING PROCEDURE

Weigh phase A (No. 1 - No. 9) and begin heating and stirring. Heat to approximatly 80° C. and mix until all

pigments No. 16, No. 17, No. 18 and No. 19. Mix until the pigment is homogeneously dispersed. Add No. 10. Cool to 35°-40° C. and add No. 12 and No. 15. Fill at 25°-30° C.

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EXAMPLE 6

	PIGMENTED SYSTEMS EYE SHADOW	·····	EMOLLIE	ES: UNIFORM COVERAGE, NT ANIONIC OIL/WATER ION, GOOD ADHESION
	INGREDIENT			% W/W
	1. Mineral Oil (65/75 Saybolt)			8.0
	2. Ameriate P			2.0
	3. Stearic Acid (Triple pressed)			4.0
	4. Glyceryl Monostearate (non self	emulsifying)		5.0
	5. Cetyl Alcohol			2.0
. 2	6. Cetiol V			5.0
* 1	7. Propylparaben	• • • • •		0.10
	8. Methylparaben			0.10
	9. Special Oat Flour			1.0
1	10. Triethanolamine			1.0
1	11. Propylene Glycol			5.0
1	2. Dowicil 200			0.10
	13. Deionized Water		QS	100.00
<u>F</u>	PIGMENTS			
	1. Chromalite Dark Blue			3.5
A	2. Chromalite Magenta			2.0
	3. Pearl Glow			5.0

waxes have melted. Prepare part B several hours in advance by adding No. 1 - No. 3 to the castor oil and .35 processing with a roller mill. Cool part A to 70°-73° C. and add No. 10 and part B (No. 11). Mix thoroughly and pour into molds.

COMPOUNDING PROCEDURE

Weigh the "oil" phase ingredients (No. 1 - No. 7) begin heating and stirring. Heat to 70°-73° C. Weigh No. 13, No. 11, No. 9 and No. 8 into another container

EXAMPLE 5

PKGMENTED SYSTEMS MAKEUP CREAM	GOOD EMULS	BUTES: MOISTURIZING, COVERAGE OIL/WATER SON ANIONIC IN NATURE
INGREDIENT		% W/W
1. Avacado Oil 2. Lanolin (Cosmetic Grade) 3. Stearic Acid (triple pressed) 4. Glyceryl Monostearate (non self emulsif 5. Stearyl Alcohol 6. Mineral Oil (65/75 Saybolt) 7. Cetici V	ying)	4.0 2.00 4.00 5.00 2.00 4.00 5.00
8. Propylparaben 9. Methylparaben 10. Triethanokamine 11. Propylene Glycol 12. Dowicil 200 13. Special Oat Flour 14. Deionized Water 15. Perfume 16. Titanium Dioxide	i di d	0.10 0.10 1.00 5.00 0.10 2.00 100.00 QS
17. Lo Micron Brown 2593 18. Lo Micron Pink 2511 19. Lo Micron Yellow 2576	*****	3.50 1.30 0.30 0.20

COMPOUNDING PROCEDURE

Weigh the "oil" phase (ingredients No. I - No. 8) 65 begin heating and stirring. Weigh No. 13, No. 14, No. 9 and No. 11 and begin heating and stirring. Add the aqueous phase to the oil phase. Continue stirring, Add

and begin stirring and heating. Heat to 70°-73° C. Add the aqueous phase components which are at 70°-73° C. to the oil phase component. Add part A and mix until the pigments are uniformly blended. Add No. 10 and cool to 35°-40° C. at which temperature add No. 12. Fill at 25°-30° C.

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EXAMPLE 7

SKIN TREATMENT RELATED FORMULATIONS FACIAL SCRUB	ATTRIBUTES: SOLVENT CLEANING EFFECT, ABSORBENT, CONDITIONING, MASSAGE ATTRIBUTE DUE TO INSOLUBLE MATERIALS.		
INCREDIENT		% W/W	
Propylene Glycol Sorbitol		17.500	
2. Sorbitol		17.500	
3. Methylparaben		0.100.	
4. Special Oat Flour		15.000	
5. Zinc Oxide		10.000	
6. Talc		20.000	
7. Sorbic Acid		0.100	
8. Formaldehyde Solution		0.075	
9. Deionized Water	OS	100.00	
10. Perfume	40		
11. Color		QS QS	

COMPOUNDING PROCEDURE

Weigh in order No. 1 - No. 10 while stirring continuously. Mix for about 1.5 hours after all ingredients have been added and continue mixing while filling.

COMPOUNDING PROCEDURE

Weigh No. 1, No. 2, No. 3 and No. 6 into a container and commence stirring. Add No. 4 and No. 5 and stir until a smooth homogeneous paste results.

EXAMPLE 9

SKIN TREATMENT RELATED FORMULATIONS PEEL OFF MASK	ATTRIBUTES: ASTRINGENT, CONDITIONING SOFTENS AND SMOOTHS THE SKIN, HELPS REDUCE THE APPEARANCE OF WRINKLES.	
INGREDIENT		% W/W
Special Oat Flour Gelvatol 3/90 Deionized Water Glycerine Resyn 2260 Ethyl Alcohol SDA No. 40 2-Amino-2-Methyl-1,3-Propanediol Color Perfume Perfume	· QS	5.00 10.00 100.00 1.00 5.00 16.00 0.02 QS

EXAMPLE 8

SKIN TREATMENT RELATED FORMULATIONS MUD PACK		
INGREDIENT		% W/W
Sorbitol Deionized Water Methylparaben	QS	5.000 100.000 0.100

COMPOUNDING PROCEDURE

Weigh No. 3 and add while stirring continuously No. 1 and No. 2. Heat to 70°-73° C., begin cooling after mixing for 15 minutes at this temperature. Continue stirring and add No. 4 and No. 5 at 50°-54° C. and No.6. Continue stirring and cooling and add No. 7, No. 8 and No. 9 at 25°-30° C.

EXAMPLE 10

SKIN TREATMENT RELATED FORMULATIONS FACE AND BODY SHAMPOO	ATTRIBUTES: CONDITIONING EMULSIFIES AND DISPERSES UNDESIRABLE EPIDERMAL MATERIALS SUCH AS MAKEUP DUST AND DIRT, GOOD FOAMING CHARACTERISTICS		
INGREDIENT		% W/W	
1. Standapol SH-100	······································	50.00	
2. Standamid SD		4.00	
3. Deionized Water	QS	100.0	
4. Special Oat Flour		1.00	
5. Propylene Glycol		3.00	
6. Perfume		QS	
7. Color		QS.	
8. Dowicii 200		0.10	

4.	Fullers Earth	30,000	
5.	Special Ont Flour	5.000	65
6.	Dowieil 200	0.075	

COMPOUNDING PROCEDURE

Weight No. 1 - No. 5 into a tank, begin heating and stirring. Heat to 60°-63° C. while stirring carefully to

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prevent air entrapment. Stir until the resultant dispersion is uniform. Cool to 35°-40° C. and add No. 8. Cool to 25°-30° C. and add No. 6 and No. 7.

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EXAMPLE 12-continued

SKIN CARE ATTRIBUTES: ANIONIC, HAND AND BODY LOTION MOISTURIZING, NON-GREASY

EXAMPLE 11 ATTRIBUTES: ASTRINGENT.

SKIN TREATMENT RELATED FORMULATIONS FACIAL MASK	CONDITIONING PRODUCES A COOLING SENSATION WHEN APPLIED. WASHES OFF EASILY WITH WATER.	
INGREDIENT		% W/W
Deionized Water Veegum Special Oat Flour Methylparaben Dowicil 200 Ethyl Alcohol (SDA No. 40) Color Perfume	QS	100.00 10.00 4.00 0.10 0.10 18.00 QS QS

COMPOUNDING PROCEDURE

Weigh No. 1 and begin stirring. Add No. 2 and mix until the resultant dispersion is smooth and lump free. Add No. 3, No. 4, No. 5, No. 6, No. 7 and No. 8. Continue mixing until the dispersion is smooth.

EXAMPLE 12

SKIN CARE	ATTRIBUTES: ANIONIC,
HAND AND BODY LOTION	MOISTURIZING, NON-GREASY
INGREDIENT	% W/W
Stearic Acid Cetyl Alcohol Mineral Oil (65/75 Saybolt)	3.00 0.50 7.00

20	INGREDIENT	 % W/W
20	12. Color	QS

COMPOUNDING PROCEDURE

Weigh ingredents Nos.1, 2, 3, 4 and 5 and heat while stirring to approximately 72° C. In another container weigh No. 6, No. 7, No. 8 and No. 9 and heat while stirring to 72° C. Add the water "phase" to the oil phase and cool, while stirring, to about 40° C. at which temperature No. 10, No. 11 and No. 12 should be added.

EXAMPLE 13

SKIN CARE HAND AND BODY CREAM	MOISTL	RIBUTES: ANIONIC, JRIZING, NON-GREASY. E USED FOR MASSAGE PURPOSES.
INGREDIENT		% W/W
Stearic Acid (Triple pressed)		4.00
2. Emerwax 4266D		4.00
3. Fluid E370 -		5.00
4. Mineral Oil (65/75 Saybolt)		5.00
5. Propylparaben		0.10
6. Methylparaben		0.10
7. Deionized Water	QS	100.00
8. Dowicil 200		0.10
9. Special Oat Flour		1.00
Triethanolamine		1.00
11. Perfume		QS

4. Methylparaben		0.10
5. Propylparaben		0.10
6. Deionized Water	QS	100.00
7. Special Oat Flour		1.00
8. Triethanolamine		1.00
Propylene Glycol		5.00
10. Dowicil 200		0.10
11. Perfume		QS

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 6 into a container and heat while stirring, to about 72° C. Weigh No. 7, No. 9 and No. 10 into a separate contianer and heat these while stirring to 72° C. Add the water phase components to the oil phase and cool to about 40° C. Add No. 8 and No. 11. Fill at 25°-30° C.

SKIN CARE HAND AND BODY LOTION	ATTRIBUTES: NONIONIC, MOSTURIZING EMOLLIENT NON-GREASY. pH OF APPROXIMATELY 7.
INGREDIENT	% W/W
Promulgen Mineral Oil (65/75 Saybolt) Cetyl Alcohol Propylparaben	4.00 8.00 1.50 0.10
5. Methylparaben 6. Deionized Water 7. Special Oat Flour 8. Propylene Glycol	0.10 100.00 1.00 5.00

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EXAMPLE 14-continued

SKIN CARE HAND AND BODY LOTION	ATTRIBUTES: NONIONIC, MOSTURIZING EMOLLIENT NON-GREASY. pH OF APPROXIMATELY 7.
INGREDIENT	% W/W
9. Dowicil 200 10. Perfume 11. Color	0.10 QS QS

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 4 into a container and heat to 70°-73° C. while stirring continuously. In another container weigh No. 5, No. 6, No. 7 and No. 8; commence heating while stirring continuously. Heat to

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COMPOUNDING PROCEDURE

Heat No. I to approximately 63° C. while stirring continuously, add No. 4, No. 6, No. 7, No. 8 and No. 2. Continue stirring and cool the batch to approximately 40° C. and add No. 5, No. 9, No. 10 and No. 11.

EXAMPLE 16

SKIN CARE CLEANING CREAM	EXCELLE	JTES: CONDITIONING, LIZING, LUBRICATING. NT MAKEUP REMOVAL ARACTERISTICS.
INGREDIENT		% W/W
1. Beeswax (USP) 2. Lanolin (Cosmetic Grade) 3. Mineral Oil (65/75 Saybolt) 4. Glyceryl Monostearate (self emulsifying) 5. Polawax 6. Deionized Water 7. Borax 8. Methylparaben 9. Perfune 10. Color 11. Special Oat Flour	QS	14.00 10.00 40.00 1.25 0.50 100.00 1.30 0.10 QS QS

70°-73° C. and then add this emulsion phase (water phase) to the oil phase which should also be at a temperature of 70°-73° C. Stirring should be undertaken when joining the two phases with a high shear mixing apparatus.

COMPOUNDING PROCEDURE

Weigh ingredients No. 1, No. 2, No. 3, No. 4 and No. 5 into a container and heat while stirring to approximately 72° C. Weigh ingredients No. 6, No. 7 and No.

EXAMPLE 15

SKIN CARE SKIN FRESHENER	SKIN	TES: COOLING, IMPARTS CONDITIONING AND STURIZING EFFECTS.
INGREDIENT		% W/W
Special Oat Flour (2% Dispersion in Deionized Water) Carbopol 940 (2% Dispersion in Deionized Water)		50.00
Deionized Water) 3. Triethanolamine		7.50
4. Allantoin		0.20 0.10
5. Dowicil 200		0.10
6. Methylparaben		0.10
7. Propylene Glycol 8. Deionized Water	os	3.00 100.00
9. Perfume	ŲS	QS QS
10. Color		ŎŠ
11. Alcohol SDA No. 40		25.00

8 into a container and heat to 72° C. while stirring. At 72° C. and No. 11 and add the water phase of the emulsion to the oil phase while stirring. Cool to about 40° C.; perfame and color. Fill at 25°-30° C.

SKIN CARE MOISTURIZING LOTION	ATTRIBUTES: EMOLLIENT LUBRICATING, APPROXIMATELY NEUTRAL pH, DESIRABLE NON- GREASY "FEEL".
INGREDIENT	% W/W
Polawax Stearyl Alcohol	2.25 2.50

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EXAMPLE 17-continued

SKIN CARE MOISTURIZING LOTION		ATTRIBUTES: EMOLLIENT LUBRICATING, APPROXIMATELY NEUTRAL pH, DESIRABLE NON- GREASY "FEEL".
INGREDIENT	;-	% W/W
3. Mineral Oil (65/75 Saybolt)		12.00
4. Cetiol V		2.00
5. Methylparaben		0.10
6. Propylparaben		0.10
7. Deionized Water		QS 100.00
8. Special Oat Flour		2.00
9. Glycerine		5.00
10. Carbopol 940		0.10
11. Triethanolamine		
12. Dowicil 200		0.10
13. Color		QS
14. Perfume:		QS

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 6 and commence stirring while heating to about 72° C. In a separate container add No. 10 to No. 7 while mixing continuously, then weigh and add No. 8 and No. 9. Heat the water phase while stirring continuously to about 72° C. and add to the oil phase which is also at this temperature. Add No. 11 continue mixing and cool the batch to about 40° C. at which temperature add No. 12, No. 13 and No. 14. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weigh No. 1 - No. 6 into a container and heat while stirring to about 72° C. In a separate container weigh No. 7 and start stirring while adding No. 9. Add No. 8 and No. 10. Continue stirring and heat the aqueous phase ingredients to about 72° C. Add the water phase which should be at a temperature of about 72° C. to the oil phase which should be at the same temperature. Cool to 40° C. and add No. 11 and No. 12 and No. 13. Fill at 25°-30° C.

EXAMPLE 18

SKIN CARE MOISTURIZING LOTION	ATTRIBUTES: EMOLLIENT LUBRICATING, APPROXIMATELY NEUTRAL pH, DESIRABLE AFTER "FEEL".
INGREDIENT	% W/W
1. Promulgen D	3.50
2. Mineral Oil (65/75 Saybolt)	10.000
3. Lanolin (Cosmetic Grade)	1.000
4. Cetiol V	5.000
Propylparabene	0,100
Methylparaben	0,100
7. Deionized Water	QS 100.000
8. Special Oat Flour	1.00
9. Carbopol 961	0.075
10. Propylene Glycol	5.00
11. Dowieil 200	0.100
12. Perfume	QS
13. Color	QS .

SKIN CARE MOISTURIZING LOTION	ATTRI NONION AI	BUTES: FOR DRY SKIN; IIC, LUBRICATING PH OF PPROXIMATELY 7.
INGREDIENT	% W/W	
Petrolatum (White USP)		10.00
Mineral Oil (65/75 Saybolt)		18.00
3. Myrj 52-5		3.00
+ 4: Lanolin (Cosmetic Grade)		0.75
Methylparaben		0.10
6. Propylparaben		0.10
7. Carbopol 934		0.30
8. Deionized Water	QS	100.00
9. Special Oat Flour		1.00
10. Triethanolamine		0.30
11. Propylene Glycol		3.00
12. Dowicil 200		0.10
13. Perfume		QS
14. Color		ŌŠ

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stirring, to 72° C. and at this temperature add this COMPOUNDING PROCEDURE (aqueous emulsion phase) to the oil phase. Cool to 40° C., add No: 12, No. 13 and No. 14. Fill at 25°-30° C. Weigh No. 1 - No. 6 into a container, commence

EXAMPLE 21

SKIN CARE MOISTURIZING CREAM		BUTES: NONIONIC OIL/ MULSION, MOISTURIZING, UMATELY NEUTRAL pH.
INGREDIENT		% W/W
I. Promulgen 2. Stearyl Alcohol 3. Mineral Oil (65/75 Saybolt) 4. Cettol V 5. Propylparaben 6. Methylparaben 7. Deionized water 8. Special Oat Flour 9. Gilycerine 10. Carbopol 961 11. Dowicil 200 12. Color 13. Perfume	œ.	4.5 3.0 15.0 3.0 0.1 0.1 100.00 2.0 5.0 0.2 0.1 QS

stirring and heating to 72° C. Weigh No. 8 into a separate container; commence stirring, and No. 7, No. 9 and No. 11. Heat the water phase ingredients to 72° C. and add these to the oil phase ingredients. Add No. 10, continue mixing, cool to 40° C. and add No. 12, No. 13 and No. 14. Fill at 25°-+° C.

COMPOUNDING PROCEDURE

Weigh ingredients No. 1 - No. 5 into a container; commence heating to about 72° C. while stirring continuously. In another container weigh No. 7 and No. 8, begin stirring, add No. 10, No. 6 and No. 9 and heat to

EXAMPLE 20

SKIN CARE HAND AND BODY LOTIN	ATTRIBUTES: ANIONIC OIL/WATE EMULSION, MOISTURIZING, NON- GREASY, PLEASANT RESIDUAL CHARACTERISTICS.
INGREDIENT	% W/W ,
1: Stearic Acid (Triple pressed) 2: Stearyl Alcohol. 3: Mineral Oil (65/75 Saybolt) 4: Methylparaben 5: Propylparaben 6: Isopropyl Palmitate 7: Lanolin (Cosmetic Grade) 8: Deionized Water 9: Special Oat Flour 10: Propylene Glycol 11: Triethanolamine 12: Dowicil 200 13: Perfume 14: Color	3.00 0.50 5.00 0.10 0.10 1.0 1.0 1.0 2.00 5.00 1.00 0.10 QS

COMPOUNDING PROCEDURE

Weight No. 1 - no. 7 and commence heating, while stirring, to about 72° C. Weigh No. 8 into another contaner and add No. 9 - No. 11; commence heating, while

about 72° C. Add the aqueous emulsion phase to the oil phase while stirring continuously. Cool to about 40° C. and add No. 11, No. 12 and NO. 13. Cool to 25°-30° C. and fill.

SKIN CARE MOISTURIZING CREAM	EMULSI GREA	ITES: ANIONIC OIL/WATER ON, MOISTURIZING NON- ISY. CAN BE USED FOR ASSAGE PURPOSES.
INGREDIENT		% W/W
1. Stearic Acid (Triple pressed) 2. Stearyl Alcohol 3. Mineral Oil (65/75 Saybolt) 4. Propylparaben 5. Methylparaben 6. Dejonized Water 7. Special Oat Flour 8. Propylene Glycol 9. Triethanolamine 10. Dowicil 200 11. Perfume 12. Color	QS	3.00 2.00 7.00 0.10 0.10 100.00 2.00 5.00 1.00 0.10 QS

21 COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Weigh No. 1, No. 2, No. 3 and No. 4 into a container; commence stirring and heat to 70° C. In another container weigh No. 5; No. 6, No. 7, No. 8 and No. 9; 5 commence stirring while heating to 70°-73° C. Cool to 40° C.; add No. 10, No. 11 and No. 12.

Add No. 4 to No. 3 and mix until homogeneous. Then add this and No. 4, No. 5 and No. 6 to No. 1. Continue mixing until completely homogeneous. Filling must be accomplished while the batch is stirred continuously.

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EXAMPLE 23

SKIN CARE NIGHT CREAM	LUBRICATIN	MOISTURIZING, G, PROTECTIVE VATER EMULSION.
INGREDIENT		% W/W
1. Arlacel 165		5.00
2. Cetyl Alcohol		10.00
3. Mineral Oil (65/75 Saybolt)		25.00
4. Propylparaben		0.10
Silicone Fluid 200/350 Cenistokes (19)		0.50
6. Glycerine		5.00
7. Methylparaben		0.10
8. Special Oat Flour		1.50
9. Deionized Water	OS	100.00
10. Dowieil 200		0.10
11. Perfume		QS
12. Color		QS.

EXAMPLE 25

SKIN CARE WASHABLE CLEANSING CREAM	ATTRIBUTES: OIL EMULSION: SOLV DISPERSION ANI CHARACTERISTIC EASILY WIT	ENT AS WELL AS DEMULSIFYING CS. WASHES OFF
INGREDIENT		% W/W
1. Stearic Acid (Triple pressed) 2. Lanolin (Cosmetic Grade) 3. Mineral Oil (65/75 Saybolt) 4. Methylparaben 5. Propylparaben 6. Cetyl Alcohol 7. Deionized Water 8. Special Oat Flour 9. Triethanolamine 10. Sipon EC-111 11. Perfume 12. Color	QS	4.00 3.00 10.00 0.10 0.10 1.20 100.00 2.00 1.00 2.00 9.00 QS

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Heat the oil phase (No. 1 - No. 5) to 70°-73° C. while stirring. Heat the aqueous phase (No. 6 - No. 9) to 70°-73° C. while stirring add the aqueous to the oil phase; cool to about 40° C. and add No. 10, No. 11 and No. 12. Fill at 25°-30° C.

**Total Lactor of the distriction of the stirring and the aqueous to the oil phase; cool to about 40° C. and add No. 10, No. 11 and No. 12. Fill at 25°-30° C.

**Total Lactor of the stirring to 70°-73° C. In another container weigh the water phase (No. 7 - No. 10), begin heating, while stirring, to 70°-73° C. Add the aqueous phase which should be at this same temperature. Cool to 30° C. and add No. 11 and No. 12. Fill at 25°-30° C.

SKIN CARE BATH OIL		
INGREDIENT		% W/W
Mineral Oil (65/75 Saybolt) Isopropyl Myristate	QS	100.00 20.00
. 3. Brij 93	•	7,00
4. Perfume 5. Special Oat Flour	About 2-4%	10.00
6. Color		10.00 QS

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EXAMPLE 26

SKIN CARE	WATER EMUL: LANOLIN DERI	NONIONIC OIL/ SION, CONTAINS VATIVES, LUBRI- NON "GREASY"
INGREDIENT		% W/W
1. Amerchol L101 2. Promulgen 3. Stearyl Alcohol 4. Mineral Oil (65/75 Saybolt) 5. Propylparaben 6. Methylparaben 7. Deionized Water 8. Special Oat Flour 9. Glycerine 10. Dowicil 200 11. Perfume 12. Color	QS	5.0 3.0 10.0 0.1 0.1 100.00 2.0 5.0 0.1 QS

COMPOUNDING PROCEDURE

Weigh the "oil" phase (No. 1 - No. 5) into a con-

No. 5 and No. 6. Mix for about 15 minutes after No. 6 has been added. Cool to 40°-43° C. and add No. 7, No. 8, No. 9 and No. 10. Fill at 25°-30° C.

EXAMPLE 28

SKIN CARE	EFFECT; ALSO E AND DISPERSIO FOR REMOVAL ENVIRON	GOOD SOLVENT MULSIFICATION ON ATTRIBUTES OF MAKEUP OR IMENTAL MINANTS
CLEANSING LOTION		ST AND DIRT.
INGREDIENT		% W/W
Promulgen Mineral Oil (65/75 Saybolt) Lanolin (Cosmetic Grade) Isopropyl Myristate Emcol E607S Carbitol Solvent Deionized Water Special Oat Flour Glycerine Methylparaben Propylparaben Dowicil 200 Serfume	QS ·	2.50 20.00 1.00 5.00 0.25 0.75 100.00 2.00 5.00 0.10 0.10

tainer, start heating and mixing. Heat to 70°-73° C. Weigh the "water" phase into another container (No. 6 - No. 9) commence heating and stirring. Heat this phase to 70°-73° C. and add to the oil phase which 45 should be at the same temperature. Cool batch while stirring to 30° C. and add No. 10, No. 11 and No. 12. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weight No. 1, No. 2, No. 3, No. 4, No. 5 and No. 11 into a container and begin heating and stirring. Heat to 70°-73° C. In another container weigh No. 7, No. 8, No. 9 and No. 10; begin heating and stirring. Heat to 70°-73° C. and add the "water" phase of the emulsion

EXAMPLE 27

SKIN CARE BUBBLE BATH	ATTRIBUTES: 1 GOOD FOAM	HIGH VISCOSITY, CONDITIONING.
INGREDIENT		% W/W
I. Natrosol 250HR		0.500
2. Deionized Water	OS	100.000
3. Special Oat Flour	•	2.000
4. Methylparaben		0.100
5. Super-Amide L9A 6. Maprofix NH		3,000
6. Maprofix NH		35,000
7. Formaldehyde Solution (USP)		0.075
8. Uvinuls DS49	•	0.075
9. Perfume		
10. Color		QS QS

COMPOUNDING PROCEDURE

Heat No. 2 70°-73° C.; commence stirring and add No. 1. Mix for about 15 minutes and add No. 3, NO. 4,

to the "oil" phase which should be at the same temper-65 ature (both should be at 70°-73° C.). After joining the phases the batch should be cooled to 35°-40° C. at which temperature add No. 12 and No. 13. Fill at 25°-30° C.

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EXAMPLE 29

SKIN CARE CUTICLE CREAM	ATTRIBUTES: MOISTURIZING EMOLLIENT HAS NEUTRAL pH
INGREDIENT ·	% W/W
1. Polawax 2. Stearyl Alcohol 3. Lantrol 4. Mineral Oil (65/75 Saybolt) 5. Cetiol V 6. Isopropyl Palmitate 7. Propylparaben 8. Deionized Water 9. Methylparaben 10. Glycerine 11. Special Oat Flour 12. Dowieil 200	7.50 6.00 2.00 15.00 4.00 2.00 0.10 0.10 0.10 5.00 2.00 0.10

COMPOUNDING PROCEDURE

Weight the "oil" phase No. 1 - No. 7; begin heating and stirring. Heat to 70°-73° C. Weigh the "water" 20 phase No. 8 - No. 11 and begin heating and stirring. Heat to 70°-73° C. and add the water phase to the oil

to weigh No. 3, and add No. 6 and No. 7. Stir until these items dissolve and add this to the carbopol water dispersion. Add the remainder of the formulation ingredients while stirring continuously. Stir after the batch has been permitted to age for 12-15 hours and 511

EXAMPLE 31

SKIN CARE BATH OIL	ATTRIBUTES: CONDITION LUBRICATING MOISTURIZ CAN BE PACKAGED IN TU	
INGREDIENT	% W	
1. Special Oat Flour 2. Cabosil M-5 3. Tween 80	5. 4. 8.	Ō
4. Myvacet Type 9-40 5. Mineral Oil (65/75 Saybolt) 6. Isopropyl Myristate	QS 20.	00
7. Perfume 8. Color	5. Q Q	

pahse. Both should be 70° – 73° C. Cool to 40° C. and add No. 12. Fill at 25° – 30° C.

COMPOUNDING PROCEDURE

EXAMPLE 30

SKIN CARE FRESHENER WITH POWDER RELATED RESIDUAL CHARACTERISTICS	ATTRIBUTES: CONDITINING, COOLING, LEAVES POWDER-LIKE RESIDUE UPON SOLVENT EVAPORA- TION.
INGREDIENT	% W/W
Carbopol 940 Deionized Water Ethyl Alcohol SDA No. 40 Special Oat Flour Triethanolamine Methylparaben Allantoin Perfume Color Dowieil 200	0.20 50.00 15.00 3.00 0.20 0.10 0.10 QS QS 0.10

COMPOUNDING PROCEDURE

Weight No. 2; commence stirring. Slowly add No. 1. When the carbopol has completely hydrated proceed

Weigh all ingredients with the exception of No. 2. Commence stirring. Add No. 2 and stir using a stirrer designed to impart high shearing stress (i.e., propeller type).

SKIN CARE ASTRINGENT	ATTRIBUTES: C CONDITION AN	COOLING, HELP: ID MOISTURIZE
INGREDIENT		% W/W
1. Deionized Water		60,00
2. Laponite XLG		2.00
3. Special Oat Flour		3.00
4. Chlorhydrol (50%)		3.00
5. Ethyl Alcohol (SDA No. 40)		16.50
6. Methylparaben		0.10
7. Deionized Water	QS	100.00

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EXAMPLE 32-continued

SKIN CARE ASTRINGENT	ATTRIBUTES: COOLING, HELPS CONDITION AND MOISTURIZE
INGREDIENT	% W/W
8. Perfume	Qs

COMPOUNDING PROCEDURE

10 .

COMPOUNDING PROCEDURE

Weigh No. 1 and add while stirring so to impart high shear stress No. 2. After No. 2 has completly dispersed and hydrated, add No. 3, No. 4, No. 5, No. 6, No. 7 and

Heat No. 1 - No. 7 to approximately 60° C. while stirring continuously. Cool to 40° C. and add No. 8, No. 9 and No. 10.

EXAMPLE 35

HAIR CARE LIQUID SHAMPOO (PEARLESCENT IN APPEARANCE)	ATTRIBUTES: CONDITIONING, MANAGEABILITY IMPARTING
INGREDIENT	% W/W
1. Standapol WA Special	35.00
2. Ninol 128 Extra	5.00
3. Ethylene glycol monostearate	2.50
4. Methylparaben	0.10
5. Citric Acid	0.10
6. Special Oat Flour Dispersion	
(4% in deionized water)	50.00
7. Perfume	OS
B. Formalin USP	0.075
9. Color	OS
10. Deionized Water	100.00

No. 8.

EXAMPLE 33

SKIN CARE TALC	RESIDU	BUTES: LEAVES SMOOTH JAL FEEL, HELPS CONDI- ID MOISTURIZE THE SKIN
INGREDIENT		% W/W
I. Talc	QS	100.00
2. Magnesium stearate		2.5
3. Zinc Oxide		2.0
4. Special Oat Flour		3.0
5. Perfume		QS

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Add No. 2 - No. 5 to No. 1 and blend until completely uniform.

Heat while continuously stirring No. 1 - No. 6 to approximately 80° C.; cool to approximately 40° C. and 50 add No. 7, No. 8, No. 10 and No. 9.

HAIR CARE LIQUID SHAMPOO (TRANSLUCENT IN APPEARANCE)		BUTES: CONDITIONING IAGEABILITY IMPARTIN
INGREDIENT		% W/W
1. Siponesy		30.00
2. Ninol 2012 Extra		6.00
3. Methylparaben	•	0.10
4. Versens Regular		0.02
5. Citric Acid (Anhydrous)		0.20
6. Special Oat Flour Dispersion (1% in deionized water)		50.00
7. Deionized Water	QS	100.00
8. Formalin USP	-	0.075
9. Perfume		QS
10. Color		QS.

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EXAMPLE 36

HAIR CARE GEL SHAMPOO (TRANSLUCENT IN APPEARANCE)	ATTRIBUTES: CONDITIONING, MANAGEABILITY IMPARTING.
INGREDIENT	. % W/W
t. Maprofix TLS	30.00
2. Ninol 128 Extra	8.00
3. Natrosol 250HR	1.00
 Special Oat Flour (2% dispersion 	
in deionized water)	50.00
Versene Regular	0.05
6. Methylparaben	0.10
7. Perfume	QS
8. Color	QS
9. Deionized Water	•-
10. Formalin Solution USP	0.075

COMPOUNDING PROCEDURE

 $_{
m 20}$ which temperature No. 9, No. 10, No. 11 and No. 12 should be added.

EXAMPLE 38

ATTRIBUTES: CONDITIONING	
AND MANAGEABILITY IMPARTING	
SMOOTH PASTE WITH EXCELLEN	
WATER DISPERSION CHARACTER	
ISTICS AND FOAM.	
, % W/W	
1.000	
1,000	
2.000	
5.000	
1.000	
QS 100.000	
0.100	
60.000	
QS .	
QS	
.075	

Heat No. 4, while stirring, to approximately 70° C. and add No. 3 while stirring continuously. Cool to approximately 40° C. and add Nos. 1, 2, 5, 6, 7, 8, No.9 and 10.

COMPOUNDING PROCEDURE

Dissolve No. 2 in No. 6 while blending and heating No. 1, No. 3 and No. 4 to about 62° C. Add the sodium

EXAMPLE 37

HAIR CARE GEL SHAMPOOL (PEARLESCENT IN APPEARANCE)	ATTRIBUTES: EXCELLENT FOAM CHARACTERISTICS. CONDITIONING IMPARTS LUSTER AND MANAGE- ABILITY.
INGREDIENT	% W/W
1. Stepanol WA Special	25.0
2. Steol 4N	25.0
3. Ninol 128 Extra	6.0
4. Methylparaben	0.1
5. Propylparaben	0.1
6. Ethylene glycol monostearate	2.0
7. Deionized Water	OS 100.00
8. Special Oat Flour	1.0
9. Citric Acid	QS to pH 7.0
10. Formaldehyde Solution USP	0.075
11. Perfume	QS
12. Colors	ŏš

COMPOUNDING PROCEDURE

Weigh No. 1 - No. 8 into a container and heat, while stirring carefully to avoide aeration, to 70°-73° C. Mix for 15 minutes at 70°-73° C. and cool to 35°-40° C at

hydroxide solution to the No. 1, No. 3 and No. 4 mixture. Continue stirring and weigh No. 5 - No. 8, while 5 stirring, and add this to the heated emulsion. Continue mixing (avoid air entrapment) while permitting the batch to cool to 28° C. at which time add No. 9, No. 10 and No. 11.

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EXAMPLE 39

HAIR CARE	ATTRIBUTES: MAKES HAIR SOFT, LUSTEROS AND MANAGEABLE WHILE IMPARTING CONDITIONING
CREAM RINSE WITH OAT FLOUR	ATTRIBUTES.
INGREDIENT	% W/W
I. Polawax	1.0
2. Arquad 2HT75	2.0
Cetyl Alcohol (N.F.)	.2.0
4. Ceralan	0.5
Propylparaben	0.05
Deionized Water	OS 100.00
7. Propylene Glycol	2.0
8. Special Oat Flour	2.0
9. Methylparaben	1.0
10. Perfume	QS
11. Color	QS

COMPOUNDING PROCEDURE

Heat No. 1 - No. 5 to about 72° C. while stirring continuously. In another container heat No. 6 - No. 9 to

ously. Add the aqueous phase to the oil phase, both should be at 70° - 73° C., while stirring continuously. Cool to 30° C. and add No. 10 and No. 11. Fill at 25° - 30° C.

EXAMPLE 41

HAIR CARE HAIR CONDITIONING CREAM	EMULSION	ES: NONIONIC/CATIONIC N, RAPID CONDITIONING, B, IMPARTS HIGH LUSTER
INGREDIENT		% W/W
1. Promulgen		4.00
2. Mineral Oil (65/75 Saybolt)		5.00
3. Cetiol V		3.00
4. Grape seed oil		4.00
5. Stearyl Alcohol		4,00
6. Propylparaben		0.10
7. Ammonyx No. 4 (22)		4.00
8. Propylene Glycol		5.00
9. Deionized Water	OS	100.00
10. Sorbic Acid	•	0.20
11. Methylparaben		0.10
12. Special Oat Flour		2.00

about 72° C. Add the aqueous phase (No. 6 - No. 9) which should be at 72° C. to the oil phase No. 1 - No. 5. Cool the batch, while stirring continuously to 30° C. 45 and add No. 10 and No. 11. Fill at 25°-30° C.

COMPOUNDING PROCEDURE

Weigh No. 1, No. 2, No. 3, No. 4, No. 5 and No. 6 into a container, commence stirring and heating. Heat

EXAMPLE 40

HAIR CARE HAIR CONDITIONER LOTION	ATTRIBUTES: SOFTENS AND CONDITIONS, WORKS IN ONE OR TWO MINUTES.
INGREDIENT	% W/W
1. Polawax	3.00
2. Stearyl Alcohol	1,00
3. Emcol E607S	1.00
4. Lanolin (Cosmetic Grade)	0.25
5. Mineral Oil (65/75 Saybolt)	. 2.00
6. Deionized Water	QS 100.00
7. Special Oat Flour	2.00
Propylene Glycol	2.00
Methylparaben	. 0.10
10. Perfume	QS
11. Color	- Ōs

COMPOUNDING PROCEDURE

Heat the "oil phase" (No. 1 - No. 5) to about 72° C. while stirring continuously. Heat the aqueous phase (No. 6 - No. 9) to 70°-73° C. while stirring continu-

to 70°-73° C. Weigh No. 7, No. 8, No. 9, No. 10, No. 65 11 and No. 12 into another container, commence stirring and heating. Heat to 70°-73° C. and add to the (No. 1 - No. 6) mixture which should also be at 70°-73° C. Cool to 25°-30° C. and fill.

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EXAMPLE 42

ATTRIBUTES: CONDITIONING, IMPARTS LUSTER, MANAGEABILITY AND GOOD HOLDING UNDER HUMID CONDITIONS. OAT FLOUR USED

HAIR CARE SETTING SYSTEM	AS A PL	ASTICIZER AND CONDI- TIONER.	
INGREDIENT .		% W/W	
Gantrez 225 Ethyl Alcohol SDA No. 40 Special Oat Flour (1% dispersion in deionized water)	QS	3.5 100.00 10.0	_
Diisopropanolamine Perfume		0.2 QS	

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

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Weigh item No. 2 and begin stirring. Add No. 1 and mix until the dispersion is clear and homogeneous. Add No. 3, No. 4 and No. 5. Mix until the dispersion is 20 uniform.

Weigh No. 5 and add, while stirring continuously, No. 1, No. 2, No. 3, No. 4, No. 6, No. 7, No. 8 and No. 9. Mix until a completely uniform dispersion results. Filter through 100 mesh or greater.

EXAMPLE 43

HAIR CARE HAIR CONDITIONER	ATTRIBUTES: SETTING CHARAC- TERISTICS, CONDITIONING IMPARTS MANAGEABILITY, LUSTER AND TEXTURE.
INGREDIENT	% W/W
Resyn 28-2930 Ammonium Hydroxide (28% Solution) Ethoxylan 50 Perfume Ethyl Alcohol (SDA No. 40) Special Oat Flour (1% dispersion in deionized water) Panthenol Formaldehyde Solution USP Color	2.00 0.120 0.25 QS 45.00 51.78

EXAMPLE 44

ATTRIBUTES: THE INCLUSION OF OAT FLOUR IMPARTS GOOD ADHESION TO THE EPIDERMIS, WATER ADSORBING CHARACTERISTICS AND THE DERMATOLOGICAL ATTRIBUTES RELATED TO OAT FLOUR. THE POWDER LEAVES THE SKIN DRYSOFT AND SMOOTH TO THE TOUCH.

SKIN CARE BABY POWDER

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1. Talc

INGREDIENT		% W/W
Talc Magnesium Stearate Syloid No. 72 Ottasept Extra Special Oat Flour Perfume	QS	100.00 2.00 1.00 0.10 10.00 QS

COMPOUNDING PROCEDURE

Add ingredients No. 2 through No. 6 to the talc; blend until uniform.

QS

100.00

	·
1.	ATTRIBUTES: EPIDERMAL EMOLLIENCY NATURAL PROTEIN,
	DERMATOLOGICAL RELATED BENE- FTIS CONSISTENT WITH THE USE
:	OF OAT FLOUR, THE POWDER
	CONTAINS A PERSPIRATION IN-
SKIN CARE	HIBITING MATERIAL AS WELL AS
FOOT POWDER	BEING DEODORANT.
INGREDIENT	% W/W

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EXAMPLE 45-continued

ATTRIBUTES: EPIDERMAL EMOLLIENCY NATURAL PROTEIN, DERMATOLOGICAL RELATED BENE-FITS CONSISTENT WITH THE USE OF OAT FLOUR. THE POWDER CONTAINS A PERSPIRATION IN-HIBITING MATERIAL AS WELL AS

SKIN CARE FOOT POWDER BEING DEODORANT.

INGREDIENT	% W/W
2. Special Oat Flour	10.00
3. Microdry	5.00
4. Zinc Oxide	2.00
5. Syloid 72	2.00
6. Perfume	QS

COMPOUNDING PROCEDURE

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COMPOUNDING PROCEDURE

Add No. 2 through No. 6 to No. 1 and blend until uniform.

Add No. 2 through No. 5 to No. 1 and mix until completely uniform.

EXAMPLE 46

ATTRIBUTES: OAT FLOUR OFFERS A SOURCE OF NATURAL PROTEIN AND EMOLLIENT LIPIDS. OAT FLOUR HAS BEEN USED TO RELIEVE A NUMBER OF DERMATOLOGICAL CONDITIONS OF BOTH A SPECIFIC AND NON-SPECIFIC NATURE SUCH AS PRURITUS, DRYNESS AND CHAPPING. THE POWDER HAS INGREDIENTS TO HELP SUPPRESS PERSPIRATION AND OFFER A DEODORANT EFFECT.

SKIN CARE BODY TALC WITH ANTIPERSPIRANT QUALITIES

INGREDIENT % W/W 1. Talc QS 100.00 2. Microdry 3.00 3. Syloid No. 72 2.00 Special Oat Flour 10.00 5. Perfume QS

EXAMPLE 47

ATTRIBUTES: OAT FLOUR PROVIDES POTENTIAL DERMATOLOGICAL-RELATED ATTRIBUTES, NATURAL PROTEIN, EMOLLIENT LIPIDS. LEAVES SKIN SOFT AND VELVETY SMOOTH TO THE TOUCH.

QS

INGREDIENT % W/W 1. Tale 90.15 2. Zinc Stearate 2.50 3. Syloid No. 72 2.00 4. Special Oat Flour 3.00 5. Zinc Oxide 2.00 6. Dioxin 0.10

65

7. Perfume

SKIN CARE **BABY POWDER**

COMPOUNDING PROCEDURE

Add ingredients No. 2 through No. 7 to the talc; blend until completely uniform.

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EXAMPLE 48

ATTRIBUTES: OAT FLOUR OFFERS CONDITIONING THROUGH NATURAL PROTEIN; GOOD ADHERENCE TO THE SKIN, THE FORMULATION ALSO ACTS AS A DEODORANT, AND CONTAINS AN AGENT TO REDUCE PERSPIRATION.

SKIN CARE FOOT POWDER

Talc

INGREDIENT

Falc
Special Oat Flour
Microdry
Syloid 72
Ottasept Extra
Zinc Oxide
Perfume

% W/W 82.65 3.00 10.00 2.00 0.15 2.00 QS

COMPOUNDING PROCEDURE

COMPOUNDING PROCEDURE

Add No. 2 through No. 7 to No. 1 and blend until 20 ingredients are uniformly dispersed. unifórm.

Add No. 2 through No. 8 to No. 1 and blend until the

EXAMPLE 49

ATTRIBUTES: OAT FLOUR OFFERS NATURAL PROTEIN, AND EMOLLIENT LIPIDS, GOOD ADHERENCE TO THE SURFACE OF THE EPIDERMAL LAYER LEAVES THE SKIN SOFT, AND SMOOTH TO THE TOUCH.

SKIN CARE DEODORANT BODY POWDER

INGREDIENT .	% W/W	
1. Talc	80.75	-
2. Zinc Stearate	6.00	
3. Syloid 72	2.00	
4. Special Oat Flour	3.00	
5. Titanium Dioxide	2.00	
6. Ottasept Extra	0.25	
7. Perfume		
8. Magnesium Carbonate	QS 3.00	

EXAMPLE 50

ATTRIBUTES: OAT FLOUR PROVIDES WHOLE PROTEIN AND LIPIDS FOR SKIN CONDITIONING AND EMOLLIENCY, PERSPIRATION INHIBITING AND DEODORANT EFFECT PROVIDED BY ALUMINUM SALT.

SKIN CARE BODY TALC WITH DEODORANT AND ANTIPERSPIRANT CHARACTERISTICS

INGREDIENT	% W/W
1. Tale 2. Special Oat Flour 3. Microdry 4. Syloid 72 5. Ottosept Extra 6. Aluminum Stearate 7. Perfume	83.50 3.50 7.50 3.00 0.15 2.00 QS

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SOAP

COMPOUNDING PROCEDURE

Add ingredients No. 2 through No. 7 to the talc. Blend until the formulation is completely uniform.

EXAMPLE 51

THE SOAP CONTAINING SPECIAL OAT FLOUR IMPARTS MOISTURIZING AND EMOLLIENT QUALITIES AS WELL AS PROTEIN AND LIPIDS.

INGREDIENT	PARTS BY WEIGHT
Olive oil (Refined) Stearic Acid (Triple pressed) Corn Oil	200.00 100.00 100.00
4. Oleic Acid	100.00

SOAP

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EXAMPLE 51-continued

THE SOAP CONTAINING SPECIAL OAT FLOUR IMPARTS MOISTURIZING AND EMOLLIENT QUALITIES AS WELL AS PROTEIN AND LIPIDS.

PARTS BY WEIGHT

INGREDIENT	PARTS BY WEIGHT
. Butylated Hydroxyanisole	0.15
Butylated Hydroxyanisole Sodium Hydroxide USP	100.00
7. Deionized Water	100.00
8. Deionized Water	650.00
9. Special Oat Flour	150.00
0. Perfume	
1. Color	QS QS

COMPOUNDING PROCEDURE

Heat No. 8 to 75° C. \pm 3° C. and sprinkle in No. 9 while mixing with a high shear propeller type stirrer. Heat No. 1 - No. 5 to 92° C. \pm 2° C. while stirring slowly to prevent air entrapment. Dissolve No. 6 and No. 7. While maintaining the "oil" mixture at 92° C. \pm 2° C. slowly add aliquots of the special oat flour dispersion and sodium hydroxide solution, alternating between

the oat flour and sodium hydroxide. Maintain the temperature for one hour after completing the addition of oat flour and sodium hydroxide while continuing to slowly stir the batch. Cool to 68° C. \pm 2° C. and add No. 10 and No. 11. Continue cooling to about 25° C. This product can be processed, to remove excess moisture, by applying a vacuum during the compounding operation. The product can also be warmed to about 45° C. for 24 hours prior to pressing to facilitate moisture removal.

Table I

Trade or Generic Name	Identification
1. Allantoin	5-Ureidohydantoin
2. Amerchol L101	Extract of Lanolin Sterols and
	complex higher Alcohols in their
	free form
3. Ameriate P	Isopropylester of Normal Branched
	Chain and Hydroxy Acids of Lano
4. Ammonyx 4	Stearyl Dimethyl Benzyl Ammoniu
4. 12onyx 4	Chloride
5. Arlacel 165	Glycerol Monostearate and Poly-
21 121000 700	oxyethylene Stearate
6. Arquad 2HT75	Dialkyl (Tallow) Quaternary
or radiate arriva	Ammonium Salts
7. Beewax	Largely Myricyl Palmitate, Cerotic
	Acid and Esters and some high
	Carbon Paraffins
8. Boraxz	Sodium Borate
9. Brij 93	Polyoxyethylene Oleyl Ether
10. Cab-O-Sil M-5	Fumed Silica
11. Carbitol Solvent	Diethylene Glycol Monoethyl Ethe
12. Carbopol	Carboxyvinyl Polymer
13. Ceralan	Lanolin Alcohols
14. Ceresin Wax	
15. Cetiol V	Purified Ozocerite, Mineral Wax
16. Chlorhydrol	Decyl Oleate
17. Chromalite Dark Blue	Aluminum Chlorohydroxide
18. Chromalite Magenta	Ironoxide Pigment
19. D&C Red No. 7	Ironoxide Pigment
17. Date Red No. 7	Calcium Salt of 4(O-Sulfo-P-Tolyl- AZO) 3-Hydroxy-2 Naphtholic Ac
20. D&C Red No. 19	3. Ethochlorida of 0. Contam
Lo. Date Red No. 15	3-Ethochloride of 9-O-Carboxy-
	phenyl-6-Diethylamino-3-Ethylamii 3-Isoxanthene
21. D&C Red No. 21	
22. Dowacil 200	2,4,5,7 Tetrabromo-3-6 Fluorandio
ZZ. DOWACH ZOO	Cis Isomer of 1-(3 Chloroallyl) 3,5,7, Tria ZA 1-Azoniaadamantan
	Chloride .
23. Emcol E607S	Stearoyl N. Colaminoformyl Methy
25. 121101 12015	Pyridinium Chloride
24. Emerwax 4266-D	Mission of Uishan Form, Asid and
24. MICIWAX 4200-D	Mixture of Higher Fatty Acid and Alcohol Esters and Alcohols
	(Cetyl, Palmitate Cetyl Alcohol
	Lauric Stearic and Myristic Acid
	Esters)
25. Fluid E370	Polyalkylene Glycol
26. Fullers Earth	Colloidal Aluminum Silicate
27. Gantrez 225	Monoethyl Ester of Polymethylving
28. Gelvatol 3/90	Ether/Maleic Acid
29. Lanamine	Polyvinyl Alcohol/Acetate
30. Lanolin	Lanolin Acid Amine
Jo. Landing	Mainly Cholesterol Esters of
31. Lantrol	Higher Fatty Acids
	Dewaxed Lanolin
32. Laponite XLG	Synthetic Inorganic Silicate with
	Structural Characteristics Similar to Hectorite, Bentonite or Mont-

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Table I-continued IDENTIFICATION OF TRADE OR GENERIC LISTED FORMULATION

Trade or Generic Name	Identification
	morillonite
33. Lo Micron Pink 2511	Ironoxide Pigment
34. Lo Micron Yellow 2576	Ironoxide Pigment
35. Lo Micron Brown 2593	Ironoxide Pigment
	Ammonium Lauryl Sulfate
36. Maprofix NH	Antihomain Lauryi Sunate
37. Maprofix TLS	Triethanolamine Lauryl Sulfate
38. Methylparaben	Methyl Para Hydroxybenzoate
39. Myrį 52.5	Polyoxyethylene Stearate
40. Myvacet Type 9-40	Distilled Acetylated Monoglyceride
41. Natrosol 250HR	Hydroxyethylcellulose
42. Ninol 128 Extra	Coconut Fatty Acid Diethanolamin
Condensate	Coodinate and I will be to the control of the contr
43. Ninol 2012 Extra	Coconut Fatty Acid Diethanolamin
45. PHIOL 2012 EXUA	
	Condensate
44. Pearl Glow	Bixmuth Oxychloride
45. Polawax	Polyoxyethylene Lanolin Wax
46. Promulgen	Polyoxyethylene glycol complex of
	higher molecular weight naturally
	occurring saturated fatty alcohols
47. Propylparaben	Propylpara Hydroxybenzoate
49 Ded No. 2612	Ironoxide Pigment
48. Red No. 2513	
49. Resyn 2260	Acrylic Copolymer Latex
50. Resyn 28-2930	Carboxylated Vinyl Acetate Terpolymer
51. Silicone Fluid 200/350	
Centistokes	Dimethyl Siloxane Polymer
52 Sinon EC. III	Sodium Cetyl/Stearyl Sulfate
52. Sipon EC-111 53. Sipon ESY	Sodium Lauryl Ether Sulfate
SA Carbinal	Hexahydric Alcohol
54. Sorbitol	Connect Fotte Acid Diethonolomic
55. Standamid SD	Coconut Fatty Acid Diethanolamic
56. Standapol SH100	Anionic Dibasic Acid Monoester
	Sodium Salt
57. Standapol WA Special	Sodium Lauryl Sulfate
58. Standapol WAQ Special	Sodium Lauryl Sulfate
59. Steol 4N	Sodium Lauryl Ether Sulfate
60. Stepanol WA Special	Sodium Lauryl Sulfate
61. Super Amide L9A	Lauric Acid Diethanolamine
or, auper range Lyri	Condensate
(5. T.).	
62. Talc	Hydrous Magnesium Silicate
63. Tween No. 80	Polyoxyethylene Sorbitan
	Monooleate
64. Ultra Blue 3585	Ironoxide Pigment
65. Uvinul DS No. 49	Sodium Salt of Sulfonated 2-
	Hydroxy-4-Methoxy - Benzophenor
66. Veegum	Colloidal Magnesium Aluminum
	Silicate
67. Versene Regular	Ethylene Diaminetetraacetic Acid
	Ethylene Diaminetetraacetic Acid
67. Versene Regular	
40 3F 1	(Tetra Sodium Salt)
68. Viscolan	Dewaxed Liquid Lanolin
69 Yellow 2576	Ironoxide Pigment

Those modifications and equivalents which fall within the spirit of the invention are to be considered a part thereof.

What is claimed is:

1. A liquid cosmetic preparation comprising a colloidally stable dispersion of oat flour having a particle size such that at least about 98% thereof passes through a 200 mesh screen (U.S. Sieve Series) in a liquid vehicle, said oat flour being employed in an amount of from about 1 to 20% by weight of the preparation.

2. A cosmetic preparation in accordance with claim 1
45 in which water and alcohol are present in the liquid vehicle.

3. A cosmetic preparation in accordance with claim 1 in which the liquid vehicle is an oil-in-water emulsion.
4. A cosmetic preparation in accordance with claim 1

in which the liquid vehicle is a water-in-oil emulsion.

5. A cosmetic preparation in accordance with claim 1 in which the oat flour on a dry basis has a protein content of not more than about 16% and a starch content of not less than about 70%.

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